



Our machines are designed for outdoor use. We only use galvanised steel plate, and join the parts by means of clamp riveting and screwing in order to keep the surface layer intact. Edges are bent down, joints and seams overlap and many parts are embossed in order to prevent water penetration. The most exposed joints are also sealed with rubber strips or silicone. The products in the I-LINE are designed for plants with continuous operation all year round.

SEI 50/18

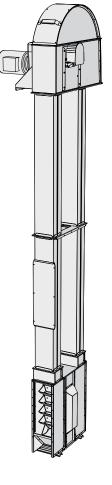
The SEI 50/18 belt & bucket elevator is adapted in terms of capacity to lift material from a Skandia trench intake/bottom conveyor to a Skandia top conveyor. It can be fed on the upward or downward side with the same capacity.

STANDARD EQUIPMENT:

- > Direct-mounted gearbox motor with support frame
- > Back stop & elevator switch
- > Extra wear plates in elevator hood and outlet nose
- > Detachable elevator hood
- > Self-cleaning slatted pulley in head & boot
- > Belt alignment adjusting device in head & boot
- > Belt tensioning device in boot
- > Service door in leg & clean out hatch on both sides in the boot
- > Sealing plate for an inlet opening
- > Antistatic bucket belt and steel buckets

ACCESSORIES:

- > Weather cover for gearbox motor
- > Inductive belt alignment switch
- > Explosion relief panels
- > Connections, inlet hoppers & valves for different needs
- > Inlet slide (in several drive variants)
- > Seed boot with high feet and bottom clean-out hatch with safety switch.
- > Leg with two service doors, one with sight glass
- > Elevator hood with aspiration connection.
- > Service platform in two different variants, ladder safety hoops & rest platform
- > Oil, grease and temperature-resistant bucket belt
- > Plastic buckets





Antistatic bucket belt with steel buckets.



Service door with sight glass.

GALVANISED
ENERGY EFFICIENT
SERVICE FRIENDLY
COMPACT
RELIABLE
EASILY MOUNTED

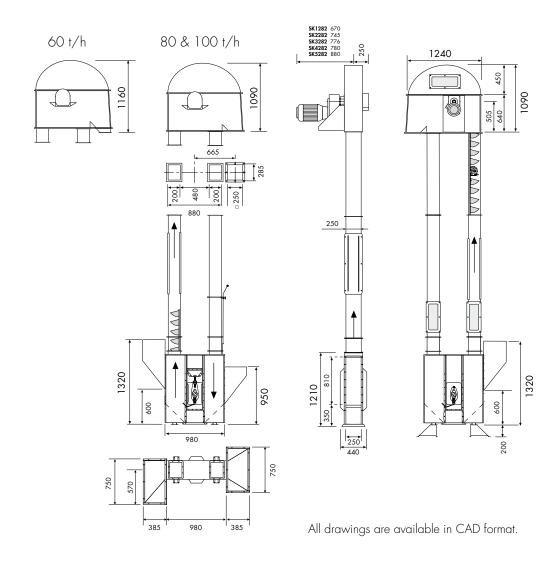






Connection hopper between conveyor and elevator.

SEI 50/18 DIMENSIONAL DRAWING



BELT & BUCKET ELEVAT	OR .	60 t/h	80 t/h	100 t/h			
Capacity for 750 kg/m³	t/h	60	80	100			100
Capacity	m³/h	80	107	133			
Speed/Belt speed (Nom.)	rpm		118 rpm/3.1 m/	/s			//
Slatted pulley diameter	mm		500				
Bucket model/width	Starco		180				/ 8
Max buckets/m belt	pcs		11				
Buckets/m belt	pcs	5.4	7.2	9.0			
Bucket volume, net/gross	litre		1.0/1.3				
Material thickness buckets	mm		1.5			- 1	
Belt width	mm		200				
Belt type/standard	•	E	P 630/4 (Antistat	tic)			
Leg, width/depth	mm		250/200				
Plate thickness, head/boot	mm		3.0				
Plate thickness, legs	mm		1.5				
Plate thickness alternative, legs	mm		2.0				- 199
ATEX class (standard equipment)			II 3D/0D				
	-				35		1