



Our machines are designed for outdoor use. We only use galvanized steel plate, and join the parts by means of clamp riveting and bolting in order to keep the surface layer intact. Edges are bent down, joints and seams overlap and many parts are embossed in order to prevent water penetration. The most exposed joints are also sealed with rubber strips or silicone. The products in the I-LINE are designed for plants with continuous operation all year round.



The top conveyor KTIF is adapted in terms of capacity to transport material from a Skandia elevator to storage bins/silos. It can be operated in reverse or constructed as a "flow/return" conveyor.

## **STANDARD EQUIPMENT:**

- > Direct-mounted gearbox motor with support frame
- > Pop up overloading flap/inspection hatch with safety switch
- > Outlet hopper for the drive
- > Inlet hopper for tail end
- > Chain tensioner with variable end face for extra cleanliness
- > Bottom clean out hatch in tail end
- Chain return rollers of PA6G (Polyamide Glass Fiber Reinforced)
- > Permanently lubricated bearings
- > Chain and flight of steel with flight casing of PE (polyethylene)

## **ACCESSORIES:**

- > Weather cover for gearbox motor
- > Connections, hoppers & valves for different needs
- > Transverse or longitudinal outlet slide with brush (manual, electrical or pneumatic)
- > Weather cover for outlet slide
- > Chain guard
- > Chain with return buckets
- > Intermediate section with sight glass on both sides
- > Wire support for up to a 12 meter span



Pop up overloading flap/inspection hatch with safety switch.



Variable end face for extra cleanliness.

GALVANIZED
ENERGY EFFICIENT
SERVICE FRIENDLY
COMPACT
RELIABLE
EASILY MOUNTED

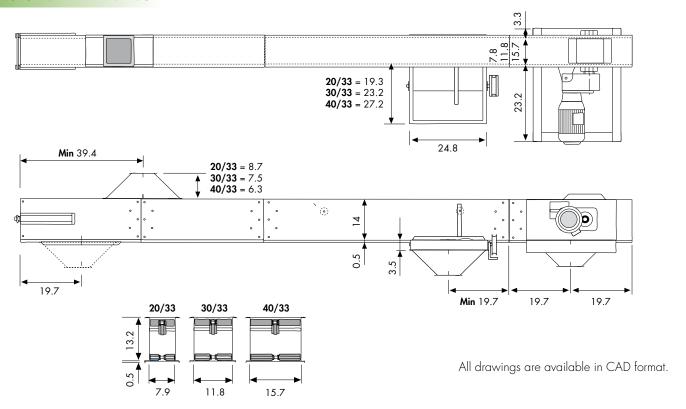






Direct-mounted gearbox motor with support frame.

## KTIF DIMENSIONAL DRAWING



KTIF TOP CONVEYOR		<b>20/33</b> 40 MTH	<b>20/33</b> 60 MTH	<b>30/33</b> 80 MTH	<b>30/33</b> 100 MTH	<b>40/33</b> 120 MTH
Capacity for 750 kg/m³ (46.8 lb/CF)	MTH	49-54	66-71	89-96	110-117	135-148
Capacity	M <sup>3</sup> /H	65-72	88-95	119-128	147-156	180-197
Capacity	CFH	2295-2542	3107-3354	4201-4520	5190-5508	6356-6956
Capacity	. BPH	1845-2043	2497-2696	3377-3633	4172-4427	5108-5591
Speed	• RPM	32-35	43-46	38-41	47-50	43-47
Chain speed	FPM	85-93	112-120	100-108	124-132	112-124
Conveyor chain, type	•	•		M80		
Pitch/ultimate tensile strength	in/lbf	•	- 2	3.9/17900	- 1	
Chain sprocket, teeth	pcs	•		8		
Flight, material			- 10	Steel/Plastic		
Intermediate section, width/height	in	7.9/13.2		11.8/13.2		15.7/13.2
Plate thickness, drive, side plate/bottom plate	ga		1	6/12		
Plate thickness, tail end/intermediate section, side plate/bottom	plate ga	•		12/12		
Inlet and outlet hoppers, plate thickness/ dimension ga/in		11/07.1		11/□9.8		11/=11.8
ATEX class (standard equipped)		•		II 2D/0D		

