

# 1 -LINE

Our machines are designed for outdoor use. We only use galvanized steel plate, and join the parts by means of clamp riveting and bolting in order to keep the surface layer intact. Edges are bent down, joints and seams overlap and many parts are embossed in order to prevent water penetration. The most exposed joints are also sealed with rubber strips or silicone. The products in the I-LINE are designed for plants with continuous operation all year round.0

## **SEI 50/23**

The SEI 50/23 belt & bucket elevator is adapted in terms of capacity to lift material from a Skandia trench intake/bottom conveyor to a Skandia top conveyor. It can be fed on the upward or downward side with the same capacity.

#### **STANDARD EQUIPMENT:**

- > Direct-mounted gearbox motor with support frame
- > Back stop & elevator switch
- > Extra wear plates in elevator hood and outlet nose
- > Detachable elevator hood
- > Self-cleaning slatted pulley in head & foot
- > Belt alignment adjusting device in head & foot
- > Belt tensioning device in foot
- > Service door in leg & clean out hatch on both sides in the foot
- > Sealing plate for an inlet opening
- > Antistatic bucket belt and plastic buckets

#### **ACCESSORIES:**

- > Weather cover for gearbox motor
- > Inductive belt alignment switch
- > Explosion relief panels
- > Connections, inlet hoppers & valves for different needs
- > Inlet slide (manual, electrical or pneumatic)
- > Seed boot with high feet and bottom clean-out hatch with safety switch
- > Leg with two service doors, one with sight glass
- > Elevator hood with aspiration connection
- > Service platform in two different variants, ladder safety hoops & rest platform
- > Oil, grease and temperature-resistant bucket belt

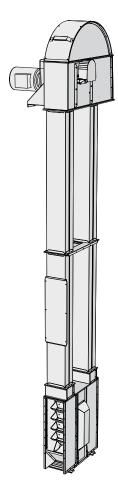


Antistatic bucket belt with steel buckets.



Service door with sight alass.

GALVANIZED
ENERGY EFFICIENT
SERVICE FRIENDLY
COMPACT
RELIABLE
EASILY MOUNTED



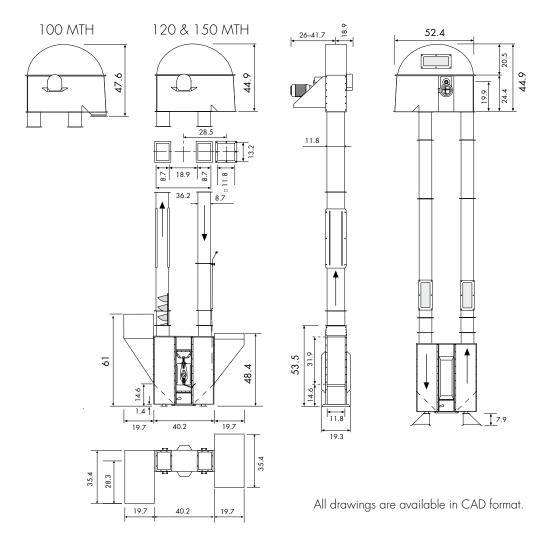






Connection hopper between conveyor and elevator.

### SEI 50/23 DIMENSIONAL DRAWING



| BELT & BUCKET ELEVAT                |      | 100 MTH | 120 MTH              | 150 мтн |     |   |     |
|-------------------------------------|------|---------|----------------------|---------|-----|---|-----|
| Capacity for 750 kg/m³ (46.8 lb/CF) | MTH  | 100     | 120                  | 150     |     |   |     |
| Capacity                            | M³/H | 133     | 160                  | 200     | - 1 |   |     |
| Capacity                            | CFH  | 4696    | 5650                 | 7062    |     |   |     |
| Capacity                            | BPH  | 3775    | 4541                 | 5676    |     |   |     |
| Speed/Belt speed (Nom.)             | : :  | 1       | 18 RPM/610 FPM       | ٨       |     |   |     |
| Slatted pulley diameter             |      |         | 19.7"                |         |     |   |     |
| Max buckets/ft belt                 | pcs  |         | 2.7                  |         |     |   |     |
| Buckets/ft belt                     | pcs  | 1.6     | 1.9                  | 2.4     | - 1 |   |     |
| Belt width                          | in   |         | 9.8                  |         |     |   |     |
| Belt type/standard                  |      | Е       | P 630/4 (Antistation | c)      |     |   |     |
| Leg, width/depth                    | in   |         | 11.8/8.7             |         |     |   |     |
| Plate thickness, head/boot          | ga   |         | 11                   |         |     |   | -27 |
| Plate thickness, legs               | ga   |         | 16                   |         |     |   |     |
| Alternative plate thickness, legs   | ga   |         | 14                   | 1       |     | 1 |     |
| ATEX class (standard equipped)      | •    |         | II 3D/OD             |         |     |   |     |

