



Our machines are designed for outdoor use. We only use galvanised steel plate, and join the parts by means of clamp riveting and bolting in order to keep the surface layer intact. Edges are bent down, joints and seams overlap and many parts are embossed in order to prevent water penetration. The most exposed joints are also sealed with rubber strips or silicone. The products in the I-LINE are designed for plants with continuous operation all year round.



BTI

The BTI belt conveyor is designed for horizontal grain conveying and is adapted in terms of capacity depending on where in the system it is used. BTI is energy efficient for long conveying distances, has a self-supporting length of 6 metres and can be operated in reverse. Loading unit, enclosure for end outlet including outlet hopper and motor-driven discharge tripper with 2-way valve are some of the fixings.

STANDARD EQUIPMENT:

- > Drive end with adjustable drive pulley rubberised for motors greater than 3 kW, speed monitor on snub idler and cover
- Bevel gear unit motor
- Tail end with tensioning screws or counterweight tension for long conveyors (cable and counterweight not included), adjustable tail pulley, plough scraper, end dust curtain and cover
- Antistatic conveyor belt
- Adjustable carrying idler set and return idler set
- Adjustable tracking idler set for the return section, included at machine length \geq 20 metres and then one more for every additional 20 metres.
- Adjustable permanently lubricated carrying idlers/return idlers/ tracking idlers
- Support feet

ACCESSORIES:

- > Loading unit with slider bed, side seal with PU strip, rear dust curtain, cover and connection frame
- Discharge tripper electric motor driven (cable purchased separately), inductive limit switches (2 pcs) and a 2-way valve (manual or electric motor driven).
- > Cable for driving discharge tripper
- > Limit switch (for extra stop)
- Enclosure for end outlet with end dust curtain, skirting boards, cover and outlet hopper
- Diagonal brace (extra for outdoor assembly) one for every 3 metres of conveyor
- Oil resistant conveyor belt
- Cable operated emergency stop
- > Cover









Loading unit.

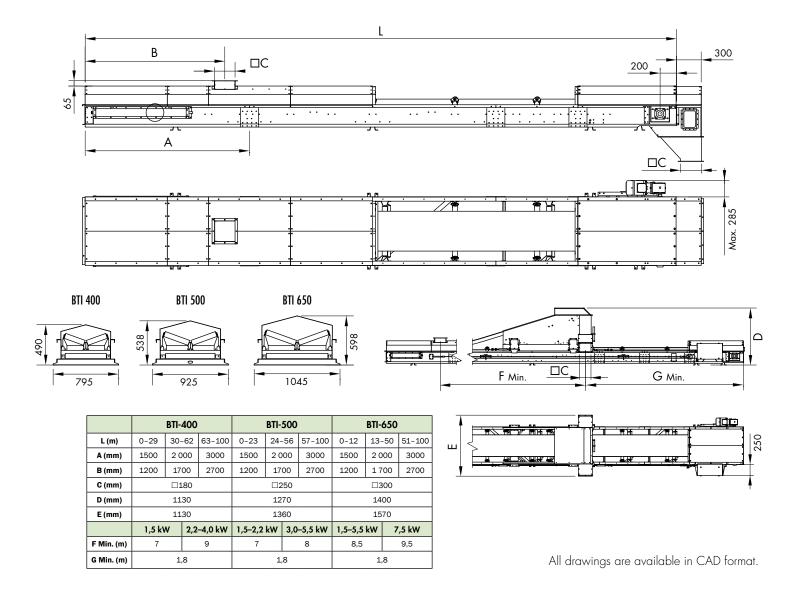
Tail end.

Carrying idler set.

THE **LEADING** COMPANY

Discharge tripper.

BTI DIMENSIONAL DRAWING



| BTI | | BTI 400 | | BTI 500 | | BTI 650 | |
|---|------------|-----------------|-----------|-----------|-----------|-----------|-----------|
| BELT CONVEYOR | | 40 t/h | 60 t/h | 80 t/h | 100 t/h | 120 t/h | 150 t/h |
| Capacity for 750 kg/m³ | t/h | 43-47 | 65-67 | 85-94 | 108-112 | 128-141 | 153-169 |
| Capacity | m³/h | <i>57-</i> 63 | 87-89 | 113-125 | 144-149 | 171-188 | 204-225 |
| Speed | rpm | 126-149 | 194-209 | 161-178 | 194-209 | 126-149 | 161-178 |
| Belt speed | m/s | 1,56-1,72 | 2,36-2,44 | 1,86-2,06 | 2,36-2,44 | 1,56-1,72 | 1,86-2,06 |
| Belt width | mm | 400 | | 500 | | 650 | |
| Self supporting length | m | • | - 1 | | 5 | - 1 | |
| Belt type | • | EP250/2 3+1,5 Y | | | | | |
| Connection loading unit/outlet hopper/two-way valve discharge tripper | mm | □180 | | □250 | | □300 | |
| ATEX class (standard equipment) | II OD/OD * | | | | | | |
| | | | | | - | - | |

^{*} Higher class as option at extra cost.

